

# Hopper Arch-breaker & Feeder ZFP 500 / DM



Wastewater Treatment





Screw feeder

Discharge Lid

Storage

hopper

# Powder discharge & feed system for hopper:

The ZFP 500 / DM arch-breaker and screw feeder is a mechanical discharge and feed system for small hoppers.

The system can be installed under any hopper capacity ranging from 1 to 100ft<sup>3</sup>, and offers a compact and easy-to-use discharge & feed system.

Hoppers are custom fabricated in sack-tip, buffer, and loss-inweights versions; and each unit is designed to integrate the archbreaker agitator and meet the specific needs of each application.

# Arch-breaker agitator Low level sensor Rotating Reclaimer

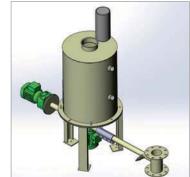
Hopper Types

# Advantages:

- Effective discharge and accurate volumetric feeding
- Low power consumption
- Easy assembly
- Mechanical discharge
  without product compaction
  or contamination
- Easy to assemble: adjustable length, flexible or rigid screw feeder
- Dust-free



Sack-tip hopper



**Buffer hopper** 



Loss-in-weight hopper









#### Powder handling expert

## Operation:

The ZFP 500 features an archbreaking spindle that rotates inside the hopper bottom cone.

The arch-breaker's flexible blades prevent the product from bridging and promote mass flow.

Connected to the arch-breaker spindle is a rotating reclaimer that assists in the discharge of the hopper and guarantees volumetric accuracy.







# Specifications:

- Fabrication material: carbon steel, stainless steel 304 / 316
- Fixed or variable feed rate
- Single or multiple / Rigid or flexible screw feeders
- Feed rates from a few ounces up to 10 tons/hr

#### **Example of product**

Ouicklime

Hydrated lime

Powdered activated carbon (PAC)

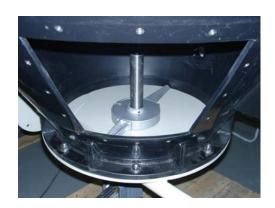
Sodium bicarbonate

Microsand

Soda ash

**Polymers** 

**Plastic Pellets** 



## **Options:**

- Feeder rotation sensor
- Outlet chute product detection
- Weighing unit (loss-in-weight / regulation)
- Dust collection system
- Protection hood
- Mobile unit

Feeder Diameter	Range of feedrate*
Ø1"	1-20 lb/hr
Ø1½"	8-800 lb/hr
Ø2¾"	300-2,500 lb/hr
Ø31⁄4"	600-4,000 lb/hr
Ø4"	1,000-7,000 lb/hr
Ø5"	2,000-20,000 lb/hr

<sup>\*</sup> feedrate may vary according to product and site design